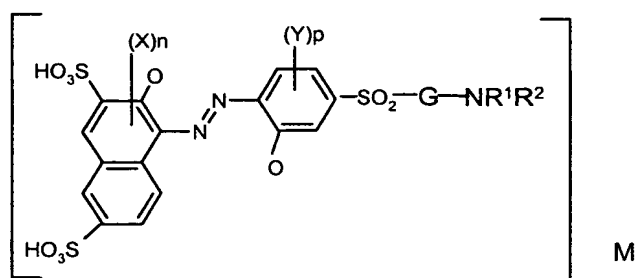


ABSTRACTCOMPOUNDS, COMPOSITIONS AND PROCESSES

5 A compound of Formula (1) or a salt thereof:



Formula (1)

10 wherein:

X and Y

are each independently a substituent;

G

is optionally substituted C<sub>1-12</sub>-alkylene;

M

is a metal

n

is 0 to 6;

15

p

is 0 to 3;

R<sup>1</sup>

is optionally substituted C<sub>1-8</sub>-alkyl, optionally substituted C<sub>5-8</sub> cycloalkyl, optionally substituted aryl or an optionally substituted heterocycle; and

R<sup>2</sup>

is H, or C<sub>1-4</sub>-alkyl;

20

provided that R<sup>1</sup> is free from carboxy groups.

Also an ink-jet printing ink, an ink-jet printing process, a printed material and an ink jet printer cartridge.